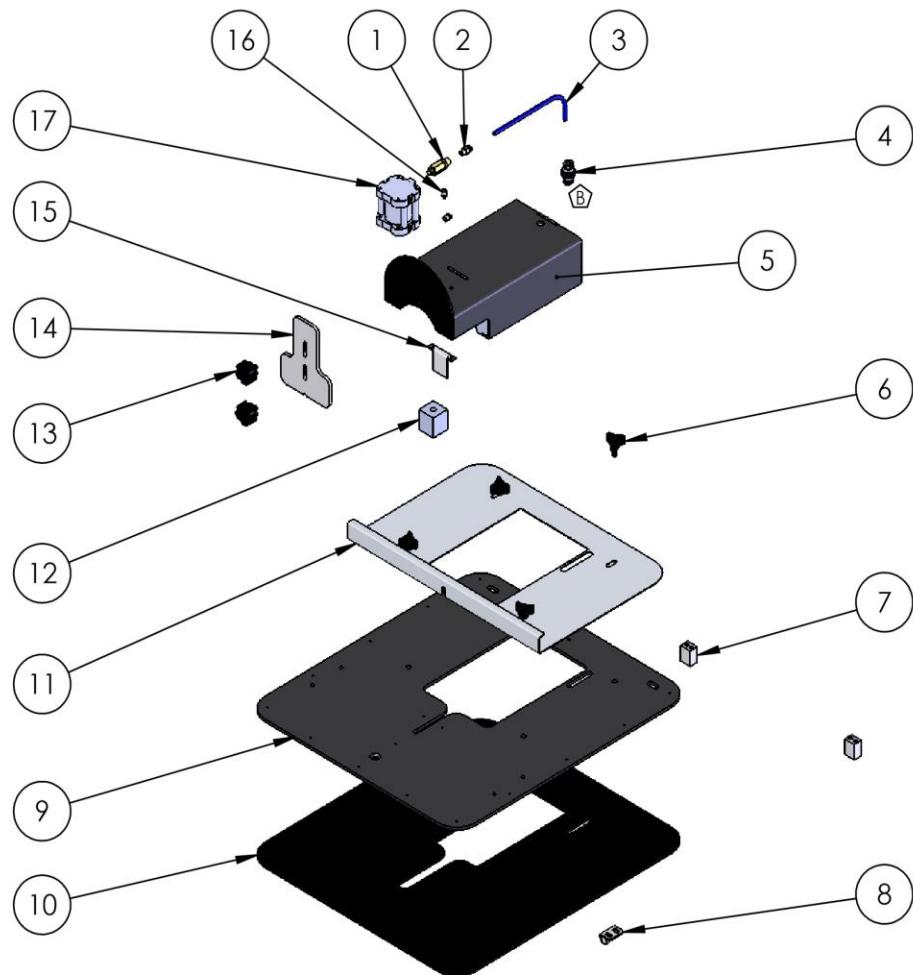


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PH403	J-SeriesQ-Exhaust	1
2	PH412	Male Connector 1/4" - 1/8" NPT	1
3	* PH440	HOSE 10.5in	1
4	PH414	Bulkhead Union - 1/4"	1
5	PH240	CLAMP GAURD / SHROUD COMPLETE	1
6	PH 109	KNOB / FENCE	4
7	PH 213	HINGE - THREADED	2
8	PH 206	LID BRACKET	1
9	PH 215	TOP PLASTIC / BLACK	1
10	PH 238	TOP STEEL	1
11	PH 218	FENCE	1
12	PH 250B	MATERIAL PRESSURE FOOT - SQUARE	1
13	PH 107	CLEAR GAURD KNOBS	2
14	PH 214	GAURD / CLEAR	1
15	PH254	MATL. PRESSURE FOOT STOP	1
16	PH422	1/8" NPT Breather Vent	2
17	PH408	STROKE CYLINDER	1

NOTE: ○ LETTERS REPRESENT PNEUMATIC CONNECTIONS

*PH440 - ONE LENGTH OF 1/4" HOSE LONG ENOUGH TO REPAIR ENTIRE MACHINE



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TITLE:

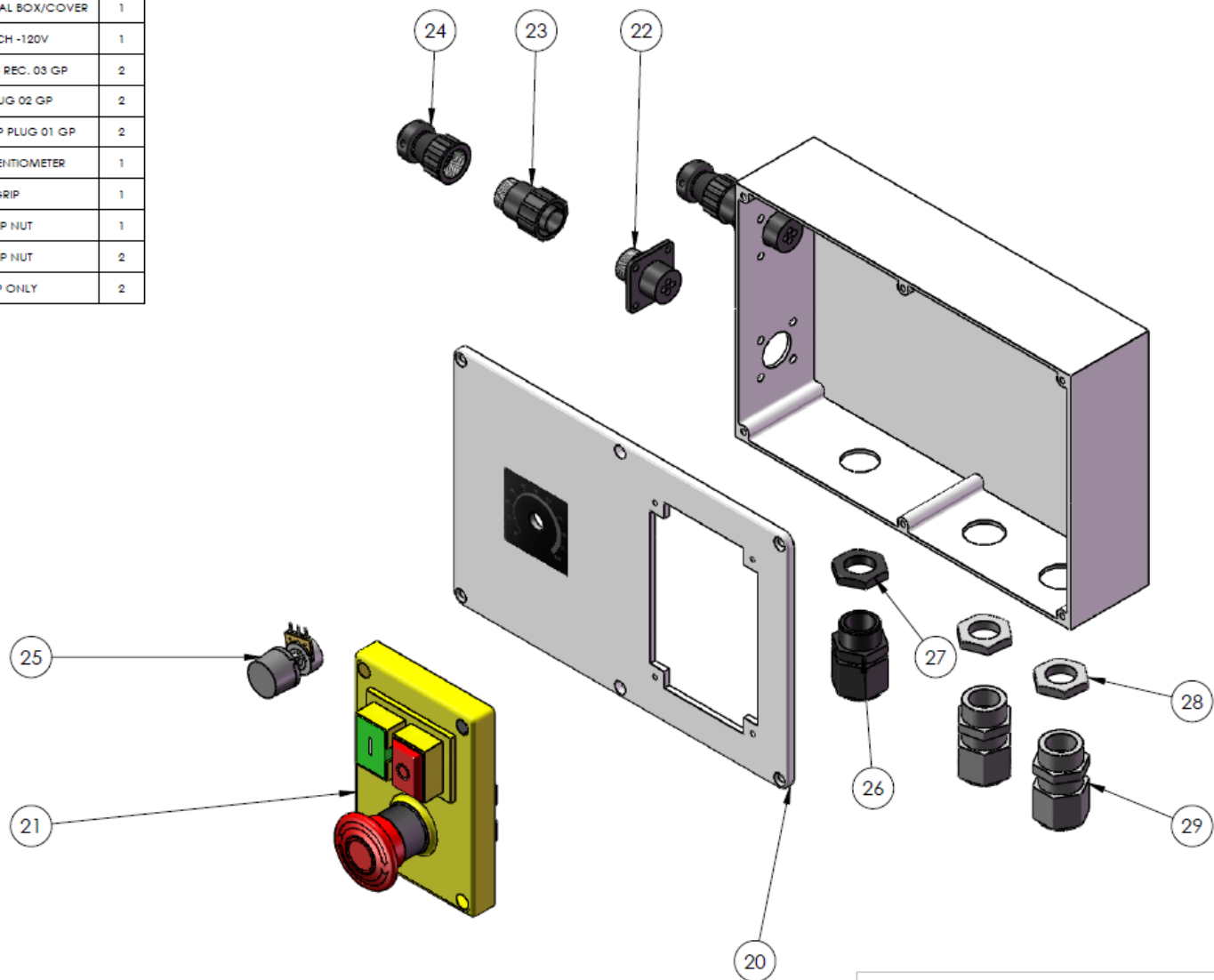
SPM TOP ASSEMBLY

DATE:

SHEET 1 OF 1

REV A

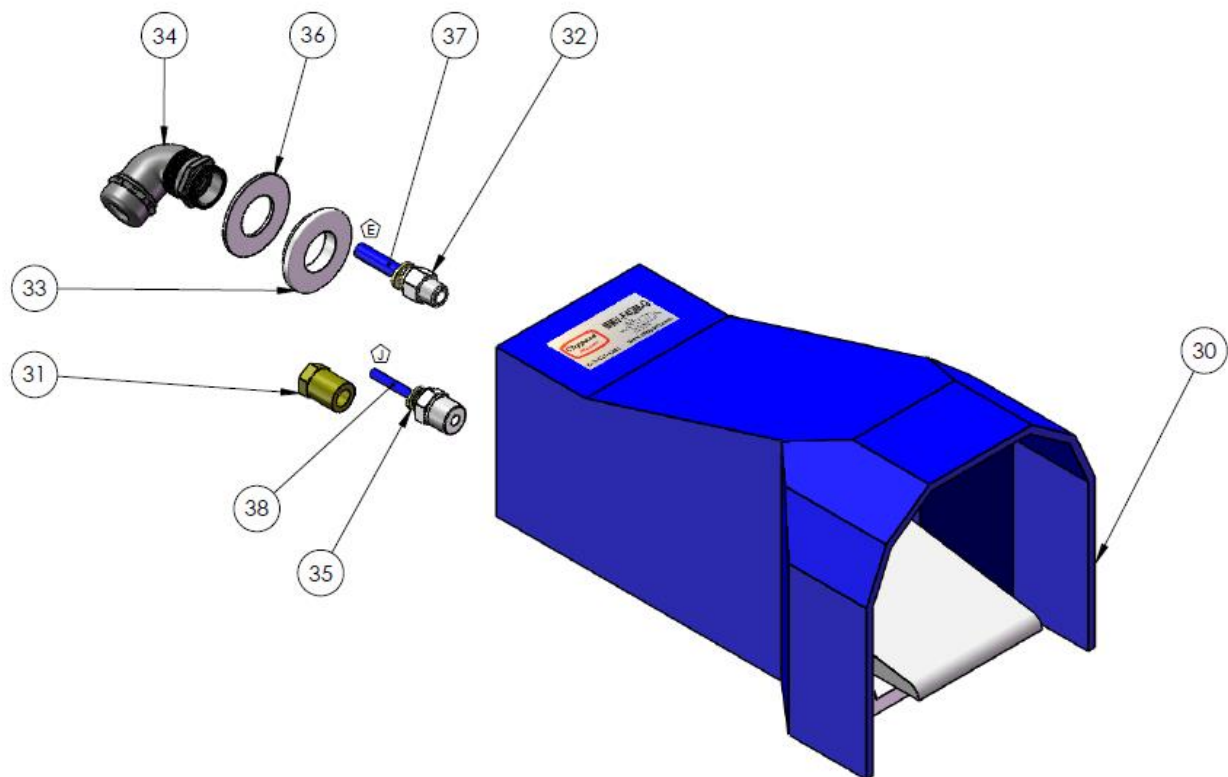
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
20	PH508	CONTROL ELECTRICAL BOX/COVER	1
21	P5958	POWER SWITCH -120V	1
22	EB 108	EB ROUTER PLUG REC. 03 GP	2
23	EB 107	EB ROUTER PLUG 02 GP	2
24	EB 106	EB ROUTER CLAMP PLUG 01 GP	2
25	POTENTIOMETER	STANDARD POTENTIOMETER	1
26	PP7	CORD GRIP	1
27	PP7-NUTS	CORD GRIP NUT	1
28	P5462-NUT	CORD GRIP NUT	2
29	P5462	CORD GRIP ONLY	2



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TITLE:	DATE:
CONTROL ELECTRICAL BOX	SHEET 1 OF 1 REV A

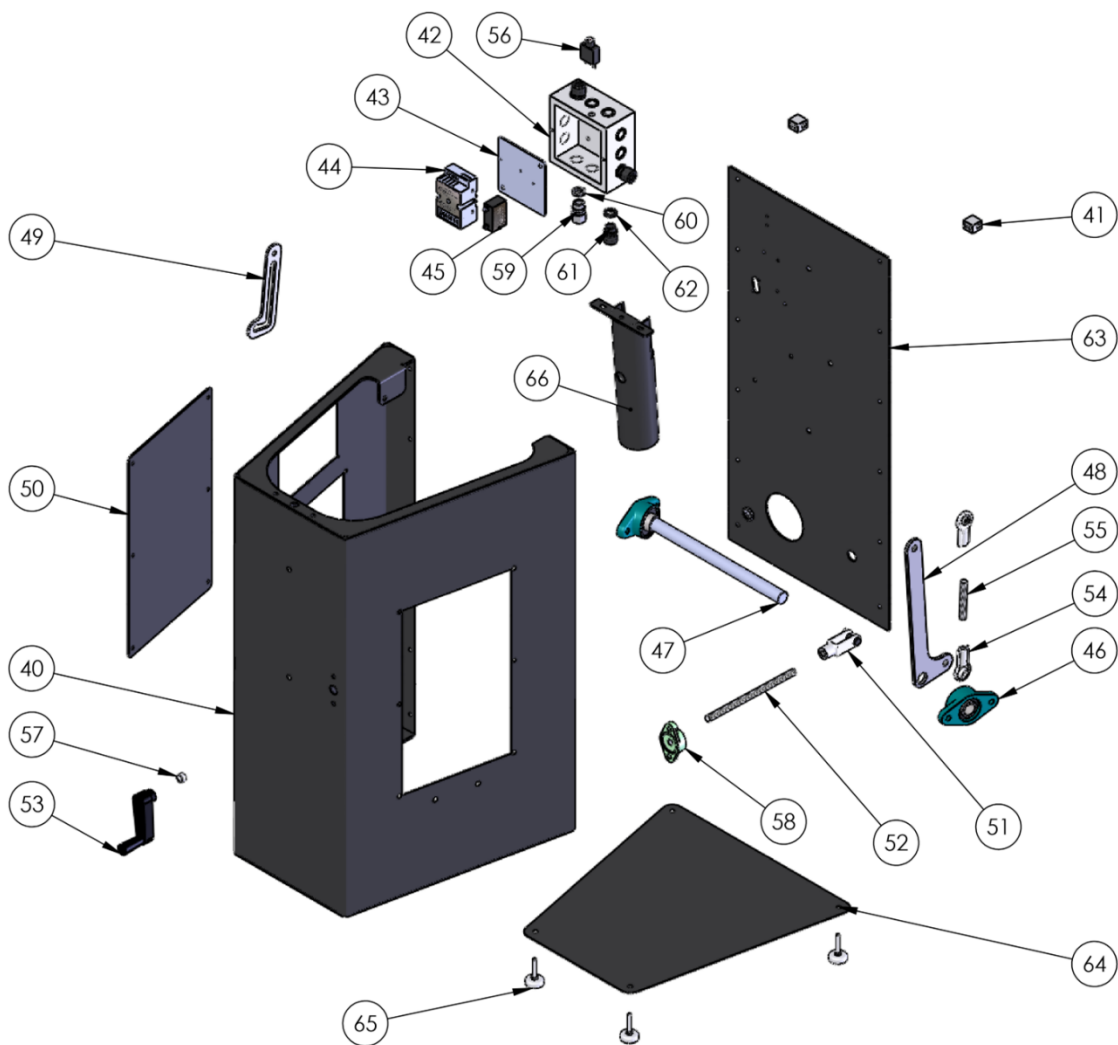
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
30	PH405	4 WAY VALVE WITH FOOT GAURD	1
31	PH421	Hex Head Plug (218P-4)	1
32	PH412	Male Connector 1/4" - 1/8" NPT	1
33	PH 251	FOOT PEDAL WASHER	1
34	PH503	3/8" 90 DEG. LIQ.-TIGHT CONIN.	1
35	PH411	Male Connector 5/32"-1/4"NPT	1
36	FOOT PEDAL WASHER	3/4" SAE WASHER	1
37	* PH440	HOSE 80in	1
38	* PH441	HOSE 85in	1

NOTE: P LETTERS REPRESENT PNEUMATIC CONNECTIONS



* PH440 - ONE LENGTH OF 1/4" HOSE LONG ENOUGH TO REPLACE ENTIRE MACHINE
 * PH441 - ONE LENGTH OF 5/32" HOSE LONG ENOUGH TO REPLACE ENTIRE MACHINE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
40	PH241	CABINET	1
41	PH 212	HINGE - UNTHREADED	2
42	PH509	6" x 6" x 3" Main Box	1
43	PH252	PH - ELECTRICAL PLATE	1
44	SPEED CONTROL	INCLUDED WITH PART PH500	1
45	CAPACITOR	INCLUDED WITH PART PH500	1
46	PH105	2 Bolt Flange	2
47	PH 219	1" HEIGHT ADJUSTMENT ROD	1
48	PH 228	HEIGHT ADJUSTMENT ARM	1
49	PH 231	LID HOLDER	1
50	PH 253	POCKET HOLE ACCESS PANELS	2
51	PH108	CLEVIS END ROD	1
52	THREADED ROD-C	CRANK HANDLE THREADED ROD	1
53	PH110	ADJUSTABLE CRANK HANDLE	1
54	PH 117	STAMPED ROD ENDS	2
55	THREADED ROD-C	ROD END THREADED ROD	1
56	PH424	10 AMP CIRCUIT BREAKER	1
57	PH114	BRNZE BRG SLEEVE - HANDLE	1
58	PH104	2 BOLT FLANGE	1
59	PS462	CORD GRIP ONLY	2
60	PS462-NUT	CORD GRIP NUT	2
61	PP7	CORD GRIP	3
62	PP7-NUTS	CORD GRIP NUT	3
63	PH 223	CABINET BACK	1
64	PH 221	CABINET BOTTOM	1
65	POCKET HOLE LEVELING FOOT		4
66	PH244	PH DUST TUBE ASSEMBLY	1

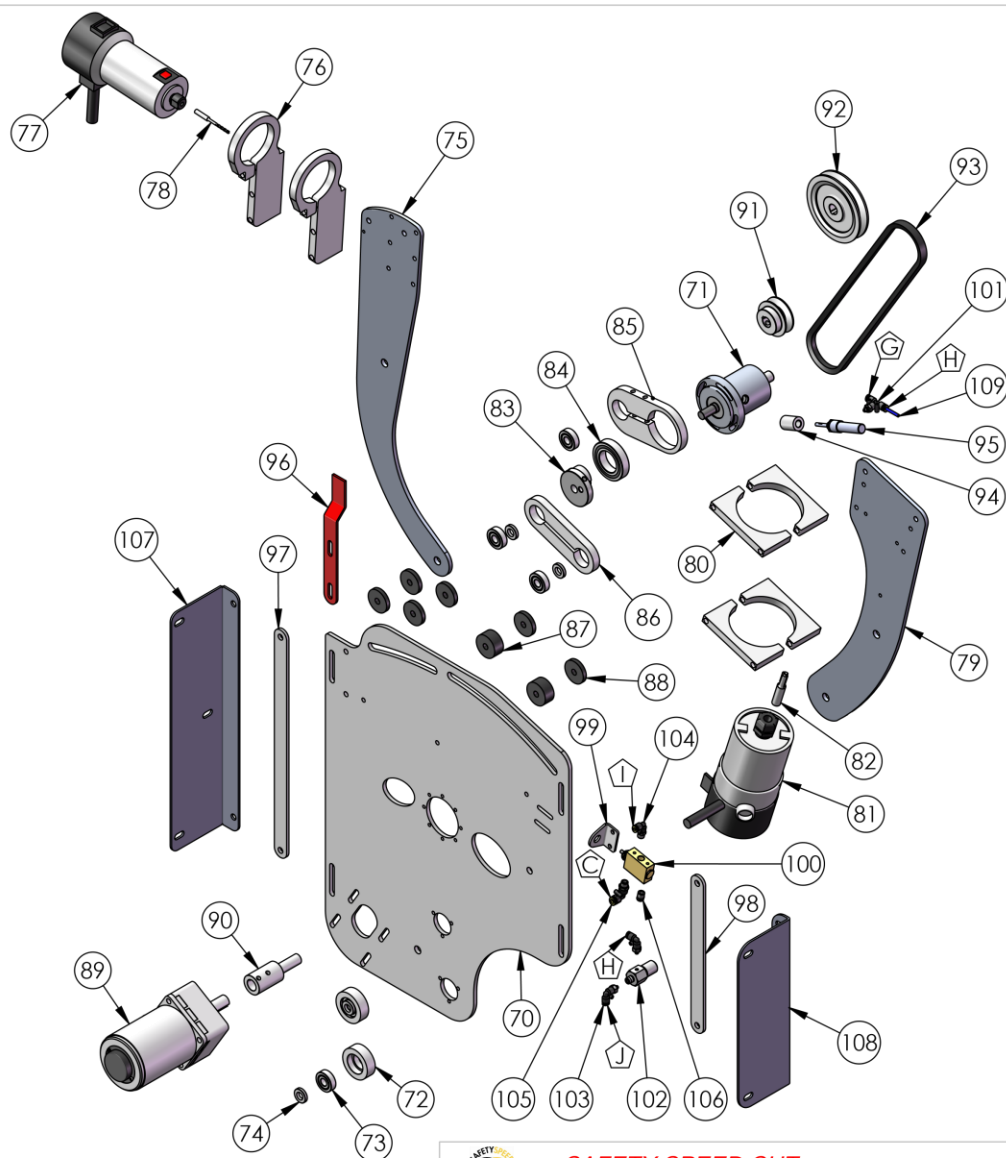


SAFETY SPEED

CABINET ASSEMBLY

REV B

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
70	PH 237	FRAME PLATE	1
71	PH239	CLUTCH ASSEMBLY	1
72	PH209	ARM BEARING HOUSING	1
73	PH102	6201RS-8 BEARING	5
74	PH 208	ARM BEARING SPACER	4
75	PH 232	DRILL ARM	1
76	PH204	DRILL MOUNT	2
77	PH111	ROUTER MOTOR - DRILL	1
78	PH119	DRILL BIT	1
79	PH 234	ROUTER ARM	1
80	PH205	ROUTER MOUNT	4
81	PH112	ROUTER MOTOR-BORING	1
82	PH118	ROUTER BIT - 2 FLUTE	1
83	PH246	CAM	1
84	PH101	DRILL PITMAN ARM BEARING	1
85	PH202	DRILL PITMAN ARM	1
86	PH203	DRILL PITMAN ARM	1
87	PH 211	ARM GUIDE - THICK	2
88	PH 210	ARM GUIDE - THIN	6
89	PH500 OR PH500-18	ORIENTAL DRIVE MOTOR	1
90	PH 249	SHAFT EXTENSION	1
91	PH115A	PULLEY WHEEL (AK22-5/8")	1
92	PH115B	PULLEY WHEEL (AK44-5/8")	1
93	PH416A	V BELT (4L340) NEW STYLE	1
94	PH407-CYL-ADP	PH CYLINDER ADAPTOR	1
95	PH407	SS CYLINDER (SRR-08-1/2)	1
96	PH 225	HEIGHT INDICATOR BAR	1
97	PH 201	FRAME NUT - LONG	1
98	PH 200	FRAME NUT	1
99	PH419	ANGLE BRACKET	1
100	PH400	3 WAY VALVE (FV-3P)	1
101	PH431	T FITTING Ø5/32" - #10-32	1
102	PH401	PULSE VALVE 1/8" INLET	1
103	PH417	MALE ELBOW Ø5/32" - #10-32	2
104	PH420	MALE ELBOW Ø5/32" - 1/8" NPT	1
105	PH416	MALE ELBOW Ø1/4" - 1/8" NPT	1
106	PH422	BREATHER VENT - 1/8" NPT	1
107	PH 227	FRAME MOUNT - BACK	1
108	PH 224	FRAME MOUNT - FRONT	1
109	* PH441	Ø5/32 HOSE - 6.5"	1



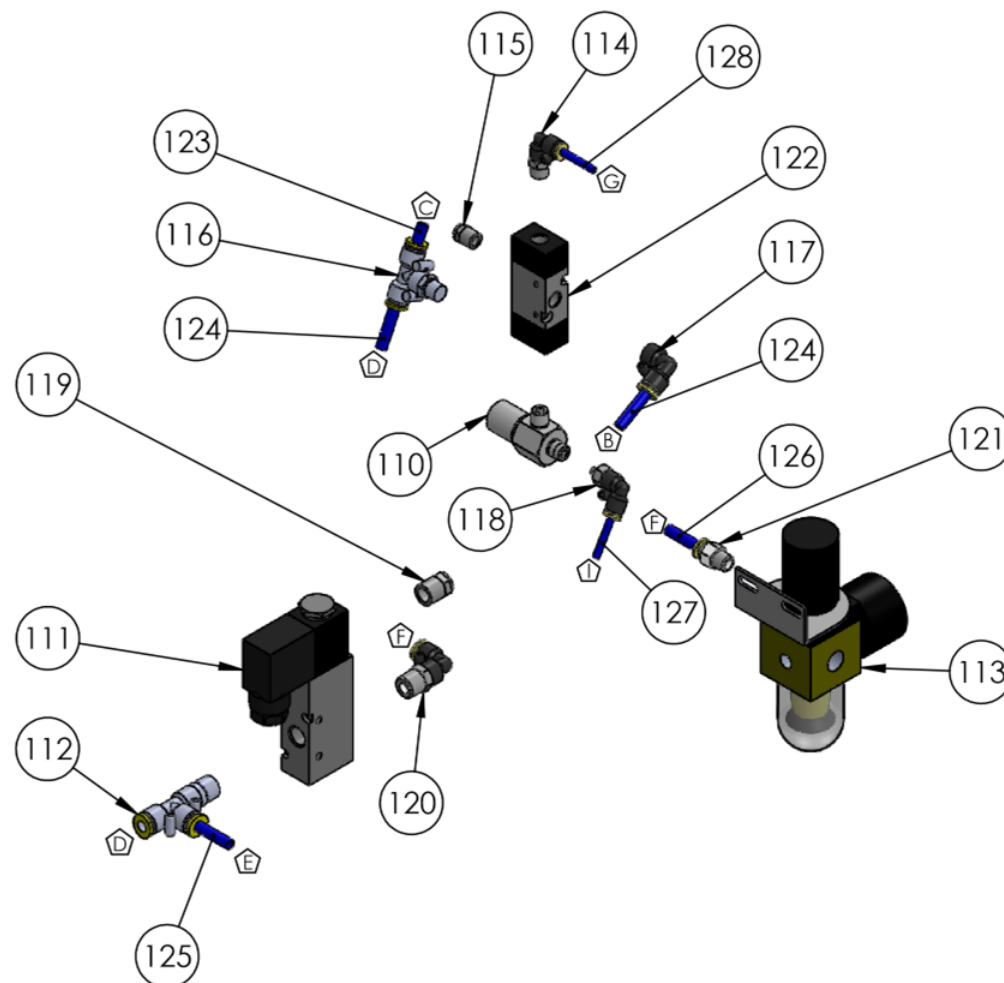
NOTE: ◊ LETTERS REPRESENT PNEUMATIC CONNECTIONS

* PH441 - ONE LENGTH OF Ø5/32" HOSE LONG ENOUGH TO REPLACE ENTIRE MACHINE

 SAFETY SPEED CUT MANUFACTURING CO. INC. 13943 Lincoln Street NE, Ham Lake, MN 55304 (800) 772-2327 www.safetyspeedcut.com	
TITLE:	DATE:
SPM301 FRAME PLATE ASSEMBLY	4/28/2023
	SHEET 6 OF 7 REV B

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
110	PH432	Pulse Valve 1/8"NPT	1
111	PH406	1/4"NPT3WaySol	1
112	PH410	"T" 1/4"- 1/4"NPT	1
113	PH404	1/4"NPTStackFil/Reg	1
114	PH420	Male Elbow 5/32" NPT 1/8"	1
115	PH422	1/8" NPT Breather Vent	1
116	PH434	T Fitting 1/4"X 1/8"	1
117	PH416	Male Elbow 1/4" - 1/8" NPT	1
118	PH417	Male Elbow 5/32" - #10-32	1
119	PH423	1/4" NPT Breather Vent	1
120	PH413	Male Elbow 1/4" - 1/4" NPT	1
121	PH412	Male Connector 1/4" - 1/8" NPT	1
122	PH429	3 Way Double Valve	1
123	* PH440	HOSE - 29in	1
124	* PH440	HOSE 11.25in	2
125	* PH440	HOSE 9in	1
126	* PH440	HOSE 7.5in	1
127	* PH441	HOSE 26.5in	1
128	* PH441	HOSE - 28in	1

NOTE: ○ LETTERS REPRESENT PNEUMATIC CONNECTIONS



* PH440 - ONE LENGTH OF 1/4" HOSE LONG ENOUGH TO REPAIR ENTIRE MACHINE
 * PH441 - ONE LENGTH OF 5/32" HOSE LONG ENOUGH TO REPAIR ENTIRE MACHINE



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TITLE:

AIR FITTING ASSEMBLY- ATTACHED TO CABINET BACK

DATE:

SHEET 1 OF 1

REV B