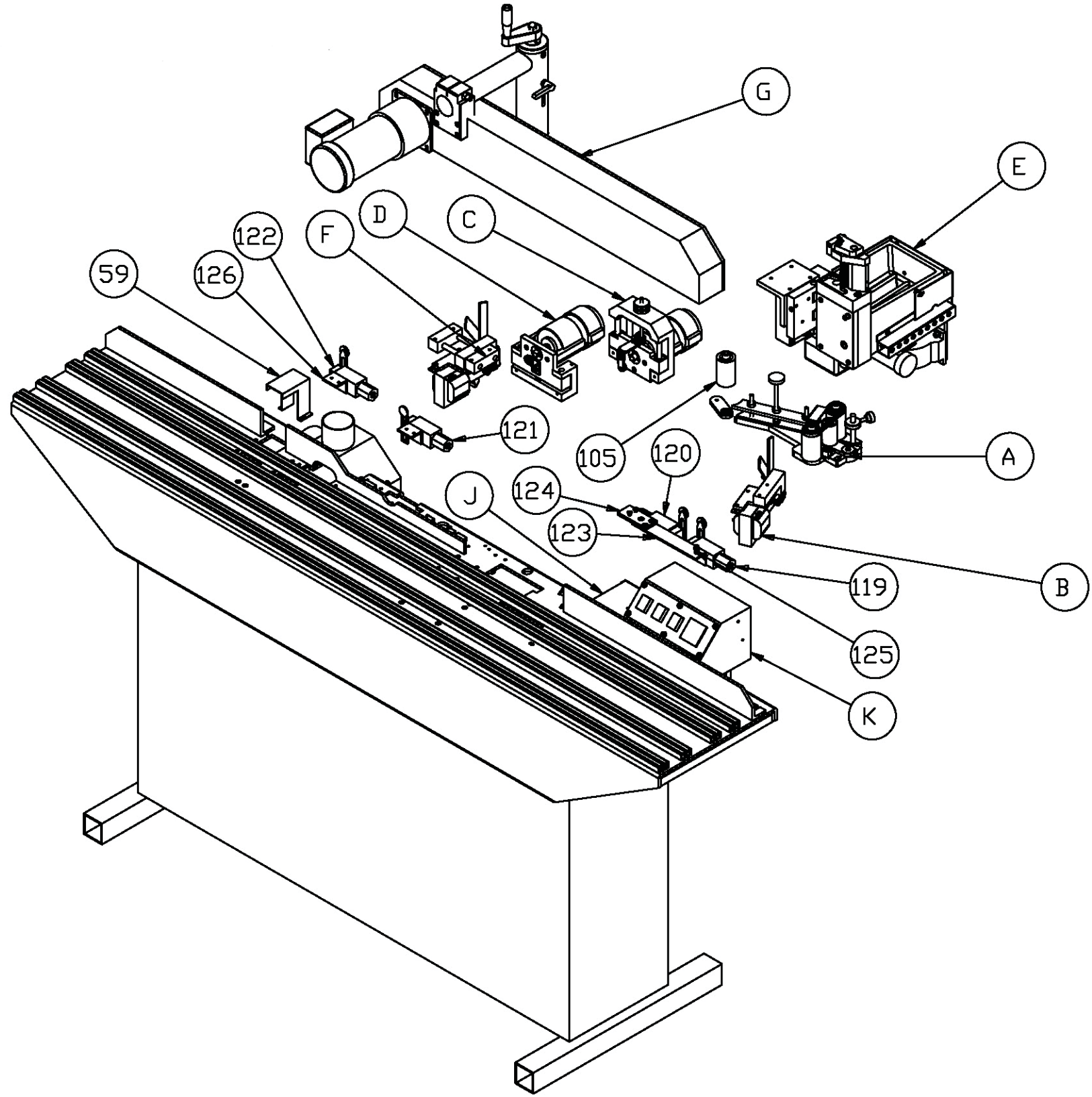
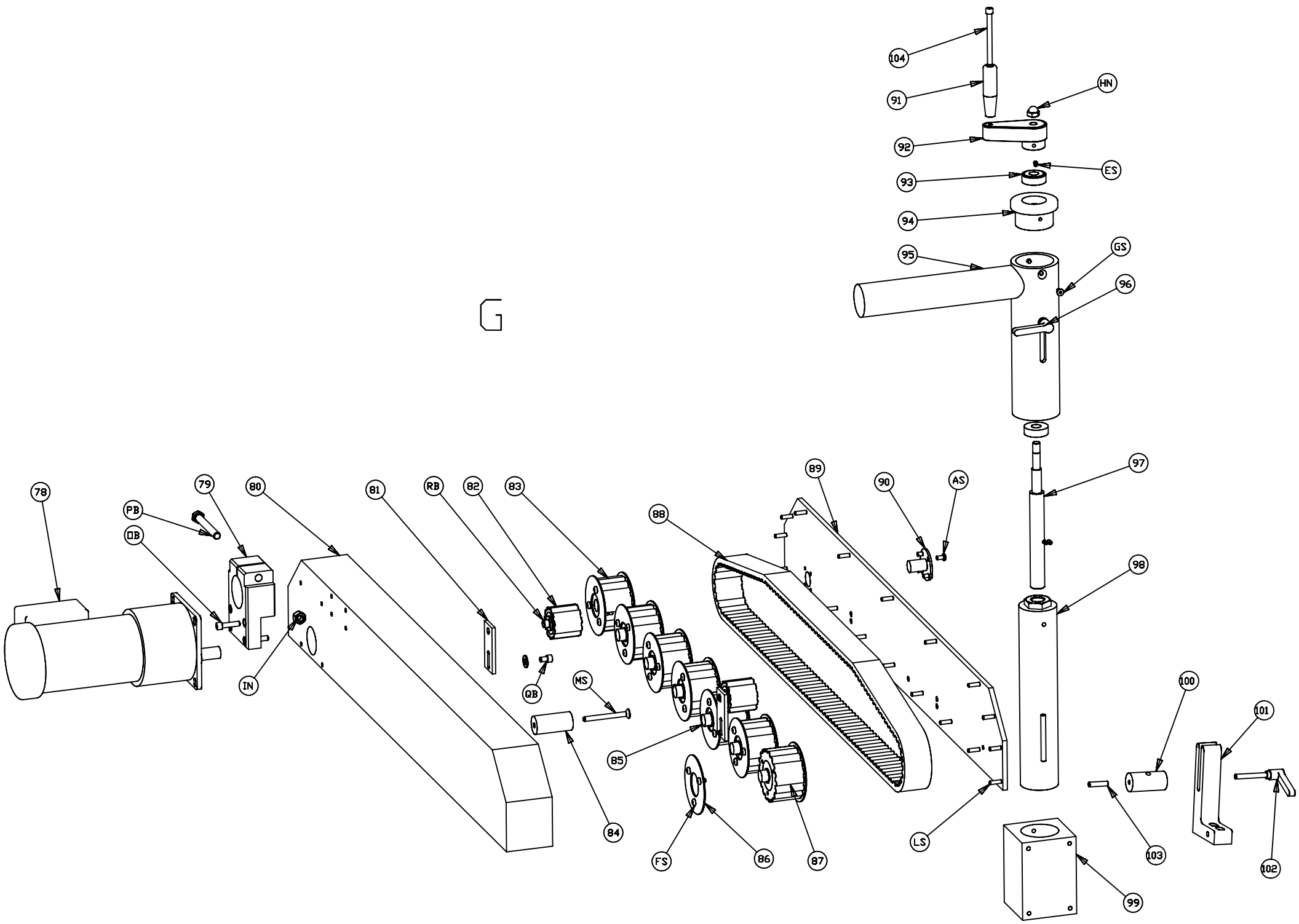
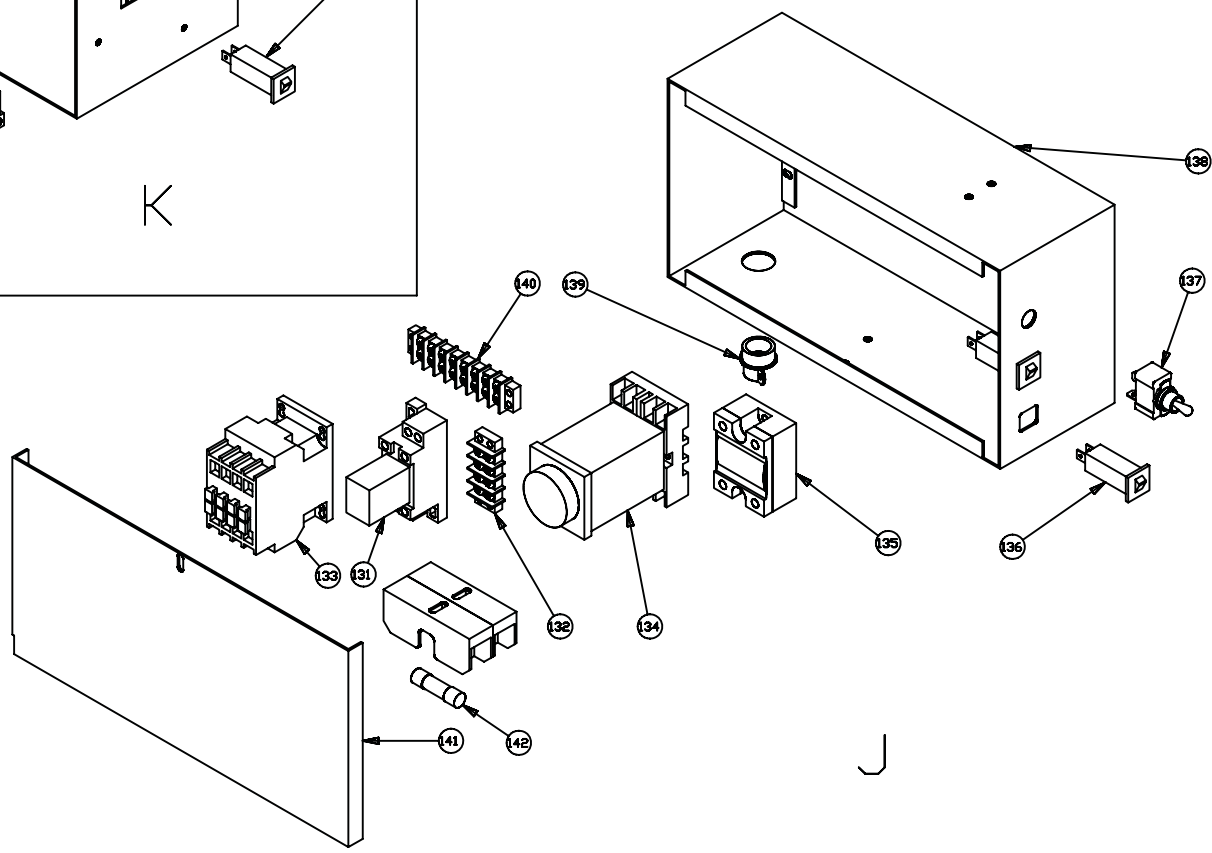
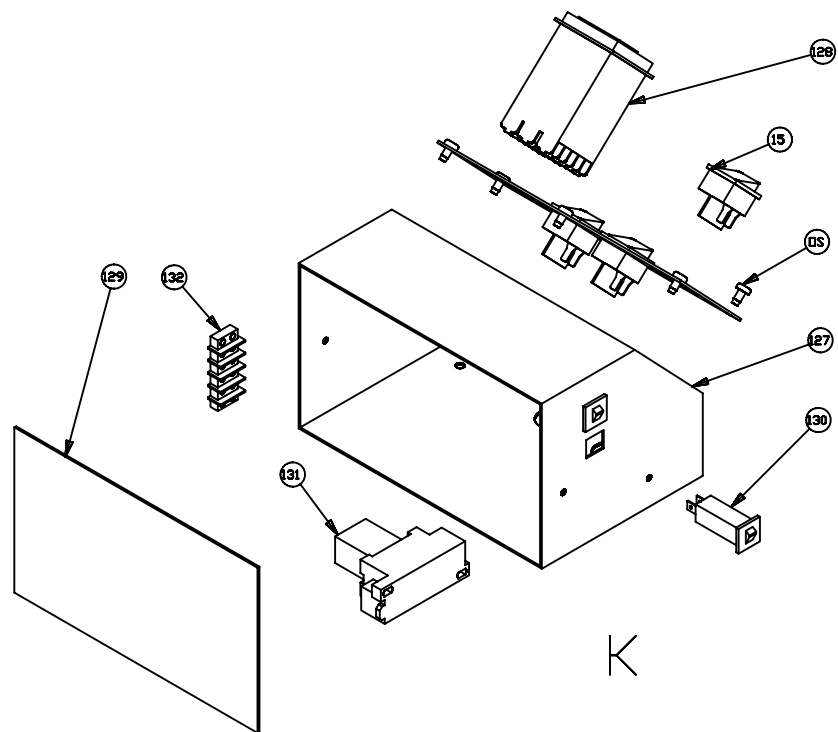








Safety Speed Cut Parts List--GP

<i>Part Used For/Description</i>	<i>SSC Part #</i>	<i>Complete Assembly #</i>	<i>Diagram Part</i>	<i>Quantity</i>
Roll Plate Assembly (A)		EB800	A	
Roller Rubberized-Complete	EB841		1	2
Roller Rubberized	EB302	EB841		1
EB-Roll Plate Tape Adv Pulley	EB594	EB841		1
EB B Brng-6000-2rs-Tape Feeder	EB703	EB841		1
EB-Roll Plate 2" Spacer	EB347	EB841		1
EB Roll Plate 6900 Bearing	EB542	EB841		1
Tension Roller Complete	EB842		2	1
Tension Roller	EB525	EB842		1
EB -Roll Plate (6000) Bearing	EB703	EB842		2
EB-Roll Plate 1 1/8 tension spacer	EB596	EB842		1
Tape Advance Belt 0(110xl)GP	EB340		3	1
EB Zinc Washer Fender-3/16	EB342		4	1
EB-NTA 815 Bearing-Roll Plate	EB551		5	2
Pinch Roller Plate	EB526		6	1
Spring Perch Block (Aluminum)	EB527		7	1
Perch Block Spring 10mm x 30mm	EB528		8	1
Stationary Knife Guard	EB529		9	1
Glue Pot Roll Plate	EB530		10	1
Upper Tape Guide-Complete	EB843		11	1
1/4" Threaded Rod / Guide Tape Adj. Assem.	Fastenal	EB843	11	1
Tape Adjustment Knob	EB592	EB843	Top of 11	1
Upper Tape Guide-Complete	EB591	EB843	11	1
Donut	EB531		12	1
Thumb Knob (PS26B)	EB305		13	1

Misc:

EB-TWA815T/hrust Washer-Roll Plate	EB552	N/A	No #	1
EB Roll Plate Donut Shaft	EB593	N/A	No #	1
Shafts for Tape Guide 2 of them	Fastenal	N/A	No #	2
Knife Cutter Assembly-Fixed (B)		EB806		
EB Knife Cutters (Pair)	EB405		32	1
Knife Tension Spring	EB414		33	1
EB Knife Cutter Links-41mm	EB121		34	2
Knife Return Spring	EB416		35	1
EB- Solenoid 240v(DYR4X896)	EB200		36	1
Spring Brackett	Fastenal	N/A		1
L Block for Knife Cutter - Fixed	EB406		38	1
Mounting Bracket to Solenoid .25 Alum	EB408F		39	1
Kit--Spring Kit for Knife Assemblies	EB861			1
Knife Cutter Assembly-Moving (F)		EB807		
Mounting Bracket to Solenoid .25 Alum	EB408M		39M	1
Knife Tension Spring	EB414		33	1
Knife Return Spring	EB416		35	1
EB- Solenoid 240v(DYR4X896)	EB200		36	1
EB Knife Cutters (Pair)	EB405		32	1
L Block for Knife Cutter - Complete	EB844		40&23	1
L Block for Knife Cutter -	EB407	EB844	40	1
Linear Bearings (NBSM10GUU)	EB309	EB844	23	2
5"x10"mm Hardened Rod	EB307		41	2
Moving Knife Rod End Blocks	EB411		42	2
Sliding Knife Block Spring	EB418		43	1
EB Knife Cutter Links-Short31mm	EB121A	N/A		2
Kit--Spring Kit for Knife Assemblies	EB861			1
Upper Trim Assembly (C)		EB 804		
Router Height Adjustment Knob	EB534		16	2
Router Height Adjustment Rod	Fastenal		17	1

Upper Trim Router Rack- Complete	EB845			1
Upper Trim Router Rack	EB535	EB845	18	1
4" x 10mm dia Hardened Rod	EB307	EB845	21	2
Linear Bearings (NBSM10GUU)	EB309	EB845	23	2
Upper Rack Carrier	EB536	EB845	24	1
Tracer Bearing	EB308		22	1
Tracer bracket A	EB537		25	1
Tracer bracket B	EB538		26	1
Router Bit with bevel (New style)	EB306		20	1
Router Bit with Bearing (Old Style)	EB313			1
Diagram C and D (not part of EB804 or EB805)				
Trim Motor	EB210		19	
Trim Motor-Complete	EB8			
Trim Motor Bosch(includes machined Base)	EB204		19	1
Router Plug-Clamp	EB106		19	1
Rotuer Plug	EB107			1
Router Plug Receptical	EB108			
Trim Motor Only--No base, include plug			19	
Base only			19	
Retrofit Bosch---This should be the EB* #---Anything else needed?			19	
Lower and upper router are configured the same?				
Lower Trim Assembly (D)				
		EB805		
Router Bit with bevel (New Style)	EB306		20	1
Router Bit with Bearing (Old Style)	EB313			1
Lower Trim Router Rack-Complete	EB847			1
Linear Bearings (NBSM10GUU)	EB309	EB847	23	2
EB-Lower Trim 2" HardenShaft10mm	EB307C	EB847	27	2
Lower Carrier Tension Spring	EB346	EB847	28	1
Bottom Trim Router Carrier Rack	EB539	EB847	29	1

Lower Router Carrier	EB540	EB847	30	1
Tracer Bracket C	EB541	EB847	31	1
Tracer Bearing	EB308	EB847	31	1
Glue Pot Assembly (E)				
EB801				
Glue Pot Applicator-Complete	EB848			1
Lower Glue Housing Applicator	EB575	EB848	44	1
Hi-Temp Insulation	EB576	EB848	45	1
Insulation Retaining Plate	EB577	EB848	46	1
Lower Bearing Housing	EB578	EB848	47	1
5/8" Teflon Bearing B - straight	EB310	EB848	48	1
5/8" Teflon Bearing C - flanged	EB311	EB848	49	1
Auger Sprocket	EB579	EB848	50	1
Upper Glue Housing Applicator	EB600	EB848	62	1
Glue Adjustment Lever	EB601	EB848	63	1
Glue Adjustment Spring 10mm x 30mm	EB602	EB848	64	1
Glue Adjustment Block	EB603	EB848	65	1
Upper Bearing Housing	EB604	EB848	66	1
1/2 inch Teflon Bearing A - flanged	EB312	EB848	67	1
Glue Auger	EB610	EB848	68	1
EB-Glue Scraper	EB611	EB848	69	1
GP Heater 300 W 240V EZ 72GP	EB315	EB848	70	1
Thermo Couple Fitting	EB317	EB848	72	1
GP Heater 800W 240V EX 72GP	EB318		73	3
GP Motor-Complete	EB849			1
BaldorGluePotMtr24E372wo38GI	EB206	EB849	74	1
Motor Cooling Fan	EB212	EB849	76	1
220 Volt Plug (Male)	EB109	EB849		1
220 Volt Plug (Female) on the table top	EB110	EB849		1
Cord Grips-Nuts (1420M20)	PS462-Nuts	EB849		1
Cord Grips-Only (1234M2002)	PS462	EB849		1
EB-Cooling Fan Electric Cord	EB212E	EB8		1

EB-Cooling Fan Finger Guard	EB212F	EB8		1
EB-Fan/Mtr. Mounting Plate	EB211	EB8		1
Motor Mount Plate	EB620		75	1
Motor Sprocket	EB319		77	1
Wire Cover B	EB580		51	1
Chain Tensioner Roller	EB581		52	1
Chain Tensioner Plate	EB582		53	1
Wire Cover A	EB583		54	1
Heat Shield	EB584		55	1
Heat Shield Spacer	Fastenal		56	1
Glue Reservoir	EB585		57	1
Glue Pot Hinge Assembly Complete	EB586		58	1
EBGlue Pot Hinge 4.5"-10mm	EB307	EB586	58	1
Glue Pot Hinge Assembly - A	EB587	EB586		1
Glue Pot Hinge Assembly - B	EB588	EB586		1
Hinge Angle Mount	EB590		60	1
Temperature Sensor - Glue Pot	EB316		71	1
Gluepot stopper				
Power Feeder Assembly (G)		EB802		
EB-Casing Power Feeder Housing	EB500A		80	1
EB-Power Feeder Housing Plate	EB500B		89	1
Power Feeder Motor-Complete	EB850			1
EB GP PwrFeedMtr(24e373w152GI)	EB205	EB850	78	1
Cord Grips-Nuts (1420M20)	PS462-Nuts	EB850		1
Cord Grips-Only (1234M2002)	PS462	EB850		1
Plug(male)	EB109	EB850		1
Feeder Mount Block	EB508		79	1
Feeder Belt Tension Plate	EB511		81	2
Feeder Belt - Glue Pot	EB506		88	1
Feeder Buttons (steel)	EB523		90	1

Power Feeder Housing Spacer	EB510		84	1
Power Feeder-Idler Rollers Complete	EB851			6
EB-power Feeder-Idler Rollers	EB512	EB851	87	1
EB-Power Feeder Axels	EB504	EB851	85	1
EB-Power Feeder Wheel Flanges	EB555	EB851	86	2
6203-2RS-5.8 Feed Roller Bear	EB706	EB851		2
Power Feeder-Drive Wheels Complete	EB852			1
EB-Power Feeder Drive Wheels	EB514	EB852	83	1
EB-Power Feeder Wheel Flanges	EB555	EB852	86	2
6203-2RS-5.8 Feed Roller Bear	EB706	EB852		1
Tensioner Wheel-Complete	EB853			2
Tensioner Wheel	EB513	EB853	82	1
EB-B.Brg 6200-2RS	EB704	EB853		2
EB-power Feeder 1/2" Spacer Tube	EB503	EB853		1
Figure G (Not part of EB802)		Listed as separate parts		
Swing Arm Shaft	EB518		98	1
Feeder Lift Screws	EB515		97	1
Swing Arm (welded and machined)	EB517		95	1
Feeder Column Caps	EB516		94	1
Feeder Crank Lever	EB519		92	1
Feeder Support Bracket	EB520		101	1
Feeder Crank Handle	EB521		91	1
Feeder Post Block	EB522		99	1
Power Feeder Housing Spacer	EB509		100	1
Bearing - Crank Handle Bearing	EB524		93	2
Adj. Handle Power Feeder Short Threads	EB300		96	1
Adj. Handle Power Feeder Support Brackett	EB301		102	1
Threaded Fitting	Fastenal		103	1
Electrical Box (J)		Listed as separate parts		
EB-Relay/Socket-Complete	EB116		131	1

Relay	EB100	EB116	131	1
Relay Socket	EB101	EB116	131	1
Neutral Bar	EB122		132	1
Contactor	EB123		133	1
Timer	EB103		134	1
Timer Base	EB102		134	1
Solid State Relay	EB125		135	1
Breaker 4a	EB126		136	2
Toggle Switch	EB127		137	1
Electrical Box	EB560		138	1
Steel Cord Grip	EB129		139	1
Hot Bar Red Black	EB130		140	1
Rear Cover	EB561		141	1
Fuse	WB557		142	2
Fuse Holder	WB556	No Dia.#		2

Glue Pot Control Panel (K)	Listed as separte Parts
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EB-Elect Face Plate Complete	EB803		No Dia. #	
Rocker Switches (3)	EB112	EB803	15	3
Control Temperature	EB105	EB803	128	1
Event Card	EB104	Goes with EB 105	Part of 128	1
EB-Electrical Face Plate-GP	EB119	EB803	No Dia. #	1
EB-(ABS)Control Box-Only	EB651		127	1
EB-ThermCircuit Breaker-075amp	EB115		130	2
EB-Relay/Socket-Complete	EB116		131	1
Relay	EB100	EB116	131	1
Relay Socket	EB101	EB116	131	1
EB Control Hot Bar	EB122A		132	1
Control Panel Back Plate	EB652		129	1

Main Diagram-(EM72)Full Machine Shown
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Tabel Top	N/A			
Table Top - GP	EB660		No dia. #	1
Bed Strips- 6 Ft Each GP	EB303		no dia. #	4
Material Fence - Entry	EB666		No dia.#	1
Material Fence - Middle	EB667		No dia.#	1
Material Fence - End	EB668		No dia.#	1
Stand	N/A			
Complete Stand - GP	EB675		No dia. #	1
EB-Stand Base Cover-GP	EB679		No dia. #	1
Levelers	EB350		No dia. #	4
EB-GP Table Access Doors	EB676		No dia. #	2
EB 2"sq. Plug-Frame Foot	EB674		No dia. #	2
Limit Switch 3 & 4 Complete 9(wire inst.)	EB 854		121/122	1
Limit Switchs (2)	EB111	EB 854	121/122	2
Limit Switch Bracket - Short A	EB631	EB 854	126	1
Limit Switch Bracket - Short B	EB632	EB 854	126 for 121	1
Limit Switch 1 & 2 Complete(wire inst.)	EB 855	#'s listed in next col.		1
Limit Switches (2)	EB111	EB 855	119/120	2
Plastic Mounting Bracket	EB633	EB 855	124	1
Limit Switch Bracket - Long	EB630	EB 855	123/125	1
Moving Knife Guard	EB589		59	1
Pressure Roller Complete	EB856		105	1
Pressure Roller Alum Gold	EB533	EB856		1
EB B Brng-6000-2rs-Tape Feeder	EB703	EB856		2
EB-Roller Plate 1 3/4 Spacer	EB595	EB856		1
Pressure roller hardware to mount on table				
Spring Perch Block	EB		No dia #	1
Perch Block Spring	EB346			1
Pinch Roller Plate	EB526			1
ETA 815 Bearing	EB551			2

TRA 815 Washer	EB552			1
No Drawing or Diagrams For These Items				
GP 16 Pin System	N/A	No drawing	No dia. #	
32 Pin Connector	EB222	No drawing	No dia. #	1
Male 16 Pole	EB223	No drawing	No dia. #	1
Encl./Plug	EB224A	No drawing	No dia. #	1
Enclosure	EB224	No drawing	No dia. #	1
Mounted Pegs	EB225	No drawing	No dia. #	1
Dust Collections Components	N/A	No drawing	No dia. #	
Dust Hose-27"-GP	EB333			1
Dust Hose Internal 3"	EB335			1
Housing Flange	EB653			2
Main Dust Box (Splitter Box)	EB654			1
Lower Router Dust	EB655			1
Feeder Vac Cover	EB656			1
Missing One from BOM????				
Fan Under the Table Top	N/A	No Drawing	No dia.#	
Motor Cooling Fan	EB212			1
EB-Cooling Electric Cord	EB212E			1
EB-Cooling FanFinger GuardCover	EB212F			1
Tape Table	N/A	No Drawing	No dia. #	
19 1/8" Tape Table	EB682			1
4 7/8" Tape Table Insert	EB683			1
2 13/16" Tape Table Smallest Insert	EB684			2
EB-Tape Table Mounting Angle	EB685			1
Glue Pot Lid Assembly	EB808	No drawing	No dia. #	1
EB- Glue Pot Lid Shield	EB562			1
EB- Glue Pot Lid	EB563			1
EB- Glue Pot Lid Handle Post	EB564			1
EB-Glue Pot Plastic Handle	EB565			1